

JIMS JOURNAL OF SCIENCE & TECHNOLOGY

VOl 1|No 1 | Jan-June-2017

ISSN-2581-6691

JIMS Engineering Management Technical Campus 48/4, Knowledge Park-III Greater Noida 201308 www.jimsgn.org

A TRUE VISIONARY

"You see things and you say **Why**? But I dream of things that never were and say **Why** not?"

- George Bernard Shaw



Shri Jagannath Gupta (1950 - 1980)

Also a true visionary...who dared to dream! He lives no more but his dreams live on....and on!

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Editor's Desk

Dear Reader,

"Wisdom is to know that we don't know."——Socrates, 469–399 BC

It is with much joy and anticipation that we celebrate the launch of "JIMS JOURNAL OF SCIENCE &TECHNOLOGY" (JJST) with this inaugural issue. On behalf of the JJST Editorial Team, I would like to extend a very warm welcome to the readership of JJST. I take this opportunity to thank our authors, editors and anonymous reviewers, all of whom have volunteered to contribute to the success of the journal. An enormous amount of work has done into the development of this journal and I believe you will see that effort reflected in this edition and in the impact it will have on the field. It has been an interesting journey in many aspects.

JJST is dedicated to the rapid dissemination of high quality research papers on how advances in Science and Technology can help us to meet the challenges of the 21st century, and to capitalize on the promises ahead. We welcome contributions that can demonstrate near-term practical usefulness, particularly contributions that take a multidisciplinary / convergent approach because many real world problems are complex in nature.

In science, as in most human endeavors, quality is more important than quantity. As stewards of JJST, the editors have a fiduciary responsibility to the leadership to ensure that only the very best science appears in the journal. In a very real sense, the editors work for the readers; their charge is to select papers rigorously, publishing only truly new or novel information that constitutes an important conceptual advance vis-à-vis existing knowledge, so that the readers' time is spent wisely. In an increasingly busy and competitive environment, the readers' decision to look at our journal must be worth the effort.

Peer review is the actual pillar of a journal's success and it depends on the quality and inspiration of its reviewers. The performance of the referees is also important to the authors, who have the right to a rapid and fair review. Thus, we have selected our Editorial Board carefully on the basis of their scientific proficiency, scholarly figure, rational integrity and commitment to the journal.

Besides frequent informal contacts, once a year we will conduct a survey of all Board members to solicit their candid feedback regarding the direction, philosophy, and operation of the journal. I am committed to personally responding to all email/phone/letter messages from them.

We encourage submission of articles in the fields of interest. Our interest in promoting these topics/themes as important features of JJST is clearly reflected in the makeup of the editorial team.

Finally, we wish to encourage more contributions from the scientific community to ensure a continued success of the journal. Authors, reviewers and guest editors are always welcome. We also welcome comments and suggestions that could improve the quality of the journal.

DR. R. K. RAGHUWANSHI

As an active practitioner and scholar in the field of science & technology, you must have experienced the need for a journal with conceptual richness, which is normally missing in various engineering magazines. In response to this need, a team of competent and dynamic professionals, at JIMS Engineering Management Technical Campus, Gr. Noida, publishes a journal titled **JIMS JOURNAL OF SCIENCE & TECHNOLOGY.**

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ISSN 2581-6691

SWARM INTELLIGENCE BASED ROUTING ALGORITHM FOR MANETs

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Abstract

Wireless Ad Hoc Networks are characterized by nodes which are moving continuously. Routing algorithms play a vital role in the working of ad hoc networks. Ad hoc networks are constrained by congestion, limited bandwidth, energy and security. To achieve performance optimization under these dynamic scenarios, we consider a swarm based reinforcement learning routing algorithm and compare its performance with traditional routing algorithms like dynamic source routing and ad-hoc on demand distance vector.

Keywords- Routing Protocols, AODV, DSR, Swarm Intelligence, Reinforcement learning

Introduction

[3]

Reactive protocols do not maintain the network information. They obtain topology the necessary path when it is required, by using a connection establishment process. Hence these protocols do not exchange routing information periodically.[4] The dynamic source routing protocol (DSR), Adhoc on-demand distance vector routing protocol (AODV)[5], and temporally ordered routing algorithm (TORA) are some examples for the protocols that belong to this category can work in a decentralized and self-organizing way. The routing variations in the network topology.

Swarm Intelligence and Ant Colony Optimization

Mobile Adhoc network (MANET) is a collection of mobile devices which form a communication network with no pre-existing wiring or infrastructure[1]. Routing in MANETs is challenging since there is no central coordinator that manage routing decisions. Multiple routing protocols have been developed for MANETs [2]. In proactive protocols, every node maintains the network topology information in the form of routing tables by periodically exchanging routing information. Routing information is generally flooded in the whole network. Whenever a node requires a path to a destination, it runs an appropriate path finding algorithm on the information it maintains. The topology destination sequenced distance vector routing protocol (DSDV), and wireless routing protocol (WRP), are some examples for the proactive protocols.

Recently, a new family of algorithms emerged inspired by swarm intelligence (SI), which provides a novel approach to distributed optimisation problems [6]. The expression "swarm intelligence" defines any attempt to design algorithms inspired by the collective behaviour of social insect colonies and other animal societies. SI provides a basis with which it is possible to explore distributed optimisation problems without centralized control or the provision of a global model. Initial studies have unveiled a great deal of matching properties between the routing requirements of ad hoc networks and certain features of SI, such as the ability of ant colony to find a nearly optimal route through indirect communication between the elements.

AntNet :- AntNet [7] is an adaptive, mobileagents-based algorithm inspired by work on the ant colony metaphor. It has been found to outperform the best-known routing algorithms on several packet-switched communications network. In AntNet, each node keeps a routing table, which for each destination gives the probability of choosing each neighbouring node as the next hop. In actual network operation, the next hop with the highest probability is always chosen. Periodically each node will launch network exploration agents, called forward ants to every destination. At each node, the ants will choose their next hop probabilistically using that nodes routing table. As the ants visit a node, they record their arrival time and the node identity in a stack.

An ant reaching it's destination is converted to a backward ant. The backward ant pops the entries off it's stack and visits each of the nodes that the forward ant did. At each node along the return trip, the arrival time of the backward ant is compared to the arrival time of the forward ant. [8] This gives a round-trip time to the destination over the route chosen by the forward ant. This round-trip time is compared to the average round-trip time to that destination. If the new round-trip time is smaller, the probability of choosing that route is increased. If the new time is larger, that route's probability is decreased.

Reinforcement learning and ACO based learning strategy In Reinforcement Learning (RL), the system attempts to optimize it's interaction with a dynamic environment through trial and error.





In a standard reinforcement model, an agent interacts with the system by:

- Perceiving the current system state
- Choosing and performing one action from those available in that state
- Observing the outcome of the action: the new state of the system
- Receiving some reinforcement: a scalar value indicating the value of the action's outcome

Prioritised Sweeping [10] is a model-based learning strategy based on O-learning. In Prioritised Sweeping, computation effort is concentrated on updating those states whose values are expected to change the most. Similarly to prioritized sweeping, ant-colony optimisation algorithms only attempt to update some subset of the states of the system with each iteration. These states are those which are reached by following some decision policy from a start state. We can interpret ant-colony optimisation algorithms as prioritising updates that are expected to be most relevant to the value of the start states. For problems where we are interested in optimising some subset of the system states rather than the entire system, we propose that a learning strategy similar to that employed by ACO could be useful. This is the strategy that we will employ for our ad-hoc routing protocol.

Swarm Based Routing Protocol

(1) Calculation of Optimal Value Function

First we can develop a reinforcement model for routing in MANETS as in [11]. We are using a model-based reinforcement-learning method, We therefore need to estimate the state transition probabilities and reinforcement functions T (s,a,s') and R(s,a). Where (R(s,a) = rST (s,a,S) + rF T (s,a,F) In an ad-hoc network, the state transition probabilities T (s,a,s') are simply the delivery success and failure ratios for each link in the network. For nodes which are out of transmission range of each other, this value is 0. For nodes within range of each other, this may be affected by interference and congestion in the network. After the estimated model T (s,a,s') and R(s,a) we can now calculate the values of by solving a set of Bellman Equations in[12]

As

$$V(s) = \sum_{s'} T(s, a, s') \cdot (R(s, a, s') + V(s'))] = \max_{a}$$

Q(s,a)

Since each action has only 2 possible outcomes the calculation of the Q-values are quite simple. For given next-hop P, the Q-value is:

Q(N,P) = ps [rs + V(P)] + pf [rf + V(N)]

where pS is the probability of transmission to P succeeding, and pF of it failing. Since $V(N) = \max_a Q(N,a)$, we are seeking the solution of:

 $V(N) = \max \left[ps \left(rs + V(P) \right) + pf rf + pf V(N) \right]$

Once the optimal value function has been calculated, the optimal policy is simply to choose the action with the largest Q-value in each state. This optimal policy will be called the exploitative policy .The exploitative policy calculated from the estimated model is that which we should follow if the model is correct. since the ad-hoc network is not static, the model (and our estimate of it) will vary with time. Therefore, in order to find an accurate exploitative policy, we will need to perform sufficient exploration of the system

Now ACO strategy alongwith can be used to formulate the routing protocol. The main points of the strategy are as follows

- Packets are created at start states, i.e. traffic sources.
- A model of the system is continually estimated. Each node records statistical information about the transition probabilities with its neighbouring states.

• Each node N maintains a current estimate of its optimal V -value, and that of its neighbouring nodes. N's estimated V -value of a neighbouring node P will decay from the time it was last advertised. A node's value will be advertised when that node forwards a packet. In this way, nodes which do not forward packets are assumed to be less valuable. The decision of other routing agents not to use a path through P can be used to infer a lower value for P.

(2) Use of Greedy Heuristic

We intend to explore the system and transfer routing information through the network by using the actual data packets that are being routed. In order that we deliver as many packets as possible, we want to weight the routing policy heavily towards exploitation. For this reason, we operate a greedy heuristic, at each node we only consider as next hops those nodes with V-values which are greater than that of the current node by some minimum amount . So, a node will be considered as a target for exploration only if it contributes to the delivery of the packet in question. The greedy heuristic attempts to deliver each individual packet reasonably quickly by avoiding backtracking in the network.



Fig 3 Greedy Heuristics : Permitted values

As shown in fig.2 the *V*-values for each node are displayed, along with the unicast actions which are permitted by the greedy heuristic in each state. The state with *V*-value -3 can be explored, but only from the state with value -4. (The state

with value -3 can also be explored by an exploration action from the state with value -2).

(3) Promiscuous Receive and Silent feedback

We propose to transfer routing information through the network opportunistically. We attempt to make maximum use of each transmission made on the network. We also propose to transfer the routing information in an on-demand manner. Each time a node transmits a data packet it also transmits the estimated optimal value function V for both the source and destination of the data being sent. Whenever a node unicasts or broadcasts a packet, it may attach it's expected optimal value, V associated with both S and D. Any of it's neighbouring nodes receiving that packet can then use these values to update it's own Q values and V value for S and D. This approach ensures that we make maximum use of every transmission.

Since the network is not static, the system is changing all the time. We need to provide a mechanism whereby stale information is discarded. For this purpose, we use an exponential decay. Each node judges the V values of it's neighbours to decay at this rate, starting at the last time they transmitted a packet. Nodes need not make a transmission to inform their neighbours of the decayed values, as their neighbours will assume this decay unless they hear otherwise.

The optimal value, V (s) of node s will be interpreted as:

 $\mathbf{V}(\mathbf{s}) = \mathbf{V}\mathbf{a}\mathbf{d}\mathbf{v}(\mathbf{s}). \ \lambda \ \Delta \mathbf{T}(\mathbf{s})$

where ΔT (s) is the elapsed time since node s advertised it's V value, and Vadv(s) is the value that it last advertised. λ is the decay rate of information in the system.

Simulation and Performance Comparision: We Simulate the protocol on Ns-2 on a network scenario containing 50 nodes of which 33 are stationary and 17 are mobile. We measure performance according to a number of metrics:

- **Packet Delivery Ratio.** This is the fraction of packets created by the traffic sources which are successfully received at the traffic destination.
- **Packet Delivery Cost.** This is the ratio of the number of packet transmissions made to the number of packets delivered. This includes data packets and routing packets (if present).
- Packet Attempted Delivery Cost. This is the ratio of the number of packet transmissions made to the number of packets created by the traffic sources. This is equivalent to the Packet Delivery Cost multiplied by the Packet Delivery Ratio.

Results

We analyse the performance of the SWARM protocol by comparison with AODV and DSR. These experiments are carried out using NS version 2.26. The versions of AODV and DSR used were those supplied with NS.

Using the results of the simulation we can say that SWARM based protocol works better than AODV and DSR. The advantage of SWARM over AODV and DSR is demonstrated as network congestion increases. Whereas the performance of AODV and DSR are reduced significantly as load in the network increases, the SWARM protocol manages to maintain a good level of performance. This decrease in performance of AODV and DSR with increasing load



Fig3: Delay ratio vs offered Kbps

*8



Fig 4. Throughput vs Offered kbps



Fig 5: Transmission per packet vs Offered speed

is explained by the fact that these protocols interpret a unicast failure as a broken link, triggering route update mechanisms which require a large number of packets to be sent throughout the network. These routing packets in turn contribute to congestion in the network, worsening the situation further.

Conclusion

We have attempted to modify a swarm based protocol which operates with a continuous, rather than discrete model for the quality of links in the network. Using our continuous

model of link quality, we have used reinforcement learning to define a model of optimal routing behaviour in an ad-hoc network. In this model, optimal behaviour is not merely shortest-hop paths, but also considers the quality of the links which make up those paths. The learning strategy we have designed is based on work in swarm intelligence. We adapt some of the unique features of ant-colony optimisation algorithms which are applicable to the ad-hoc routing problem. In particular, each packet routed by the protocol is equivalent to an ant in ant-colony optimisation techniques, the progress of the packet through the network incrementally changes the routing policy and the paths which are used by future packets. The simulation results show that the swarm based protocol works better than AODV and DSR protocols.

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Re-Enforcement Learning Approach by Using Transfer Learning

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Abstract: - Transfer learning is the process that uses the information to agent. The main role of transfer learning is previous task knowledge in the current task to improve the that the learning in one task can help to improve performance of the new task .In reinforcement learning, the performance in another task. In multi agent framework the agent requires training from the task .Transfer learning use advice given by agent in one stage can be used in another with the reinforcement learning to improve the stage of the system. Our experiment is conduct on real time performance of agent. Transfer learning method is mainly strategy game setup. The result shows that Bias Transfer applied on single agent reinforcement learning algorithms reduces the training time in the target task and improves We use the better algorithm for transfer learning with asymptotic performance reinforcement learning on multi agent domain.

Keywords: - Multi agent systems, Reinforcement learning, cooperative agent and another is competitive agent. In Transfer learning, Soccer game, reinforcement learning the agent give limited feedback.

I INTRODUCTION

In the reinforcement learning many problems require a huge amount of training time to solve the problem. When transfer learning use with the reinforcement learning in the same problem training time is reduce. Till now several methods have been proposed to solve these types of problems to reduce complexity. Most of the proposed methods are applied on single agent problems. In multi agent system the agents communicate to each other to achieve the same goal. In multi agent system the agents choose the best action among several actions to accomplish the same goal. In this paper we present the method that uses the transfer learning with reinforcement learning in multi agent system.

We represent this method in multi agent reinforcement learning (MARL). The proposed method is based on Bias Transfer, which is applied on MARL with transfer learning the domain to achieve the goal and also improve the asymptomatic performance.

II TRANSFER LEARNING

Transfer learning is that learning in which the agents learn in the one task as the learning purpose and use in another tasks which is related to same domain. Many issues occur in the transfer learning method like how the tasks are related to each other and how these tasks are different and which part of the knowledge should be transfer or not. The tasks of the same domain may have different state space with fixed variables [7] or even different state variables [5]. Many methods have been discussed in which tasks in the different state and action space and also in the transition function and reward [12]. These proposed

methods use inter tasks mapping means they use relation in the source task to other tasks. Mapping between source and target tasks can be shown as the (Xa, Xb) where the basic idea about bias transfer method is to use joint policies; means the agents learn in the source task can be apply in the target tasks that accomplish the same goal. In the bias transfer method we use Joint Action Policy as the basic learning algorithm.

The proposed method can be used in multi agent domain applications. The proposed method checked on multi agent soccer domain. The result shows that the proposed method can reduce the learning task in

 $Xa(s): Starget \rightarrow Ssource$

Xa(a): Atarget \rightarrow Asource

A survey found on transfer learning in the single agent reinforcement learning [9]. The transfer knowledge between the agents in the tasks may be low in which tuples as the form a, r, s'i [6] and value function [12]. The knowledge in which higher may include these tuples like action subsets or shaping rewards. Madden and Howley has been proposed a method for single agent learning, it is very closer to our approach. This method use the extract rules from the action rules that was learned in the previous task. The proposed method use initial values to the goal task learners before the learning process starts.

III TRANSFERS IN MARL

Although in multi agent system the difficulties to solve the complex problem create a new problem, it is not like a single agent problem solving method. In multi agent the agents learns from other agents in the learning point of view. A method used in the transfer learning in single agent learning is not equal to the multi agent learning. Multi agent in any domain has been applied is a major task. In this section we will provide several issues that are arise in the multi agent reinforcement learning domain. In the context of learning in the multi agent domain is the specifically aff ect transfer learning, which has some restriction. First of all we consider the homogenous agents that mean agents have higher degree of similarities among the actions to achieve the target. We also assume that the agents may be competitive, means agents does not learn the behavior of the opponent agent in the domain. Agent homogeneity may be high restrictive; tasks with heterogeneous agents can be viewed as having many different classes of mutually same agents; then transfer would generally still take place between these same agent classes across tasks, the transfer task in this case could be seem as a series of parallel homogeneous transfers.

3.1 Inter task Mappings across Multi agent Tasks

Inter task mappings in single agent tasks use the very similar states and actions between the source and goal tasks. A diff erence in the multi-agent domain is that the learned knowledge for each task is distributed among other agents, which means that the mapping factor for the goal task have to be defined each agent. We propose a function defined for agent i that map the joint actions of an n-agent task to those of an m-agent task below:

Xi,Jn \rightarrow Jm (α ~) : A1 × ... × An \rightarrow A'1 × ... × A'm Where Jk = A1 × ... × Ak

Correspondingly a map function that maps links between tasks can be defined per agent. Although states have the same meaning in multi agent tasks as in a single agent one, they can include parameters that are associated with a specific agent. Since it is useful in a multiagent setting to make this distinction, we denote these parameters as s and as s⁻ the rest of the state variables in the multi agent j tasks. The proposed form of such a map function for agent i is:

 $Xi,Sn \rightarrow Sm(s): Sn \rightarrow Sm$

Where each state $s \in Sn$ and $s' \in Sm$ of the target and source tasks correspondingly has the form

<s,agent1,.....agent n> s': <s',agent1,....agent m>

The source and target tasks may have various action and state variables combination and these can be mapped using with the same techniques which one would use in a single agent task. There are a various techniques to define these mappings, especially when goal specific tasks are taken into account. A factor to representation of an agent in a one task is equivalent considered to an agent representation in the goal task. In many situations this mapping corresponds to that in which where each agent is thought to retain its identity over the two different domains. But it may be possible for a single agent to be mapped to the states and actions of various agents. Accordingly, we propose an approach. Static agent mapping implements a one-to-one mapping between agents that is constant. This approach electively ignores the presence or absence of actions the extra agents. This indicates that the chosen set of extra agents remains the same for all states and joint actions1. For example, shown below are functions defined for one Agent that map a three agent task to a two agent one, ignoring other Agent :

 $\chi 1, Sn \rightarrow Sm$ (<s target , agent1, agent2, agent3>) = <s source, agent1, agent2> $\chi 1, Jn$ $\rightarrow Jm$ (< $\alpha 1, 1, ..., \alpha 1, i, \alpha 2, 1, ..., \alpha 2, j, \alpha 3, 1, ...,$

 $\alpha 3, k > = \langle \alpha 1, 1, ..., \alpha 1, i, \alpha 2, 1, ..., \alpha 2, j \rangle$

Where $\alpha i j$ is the jth action of the ith agent in the domain. It is important to show that these functions are simplified for demonstrative purposes; they make assumption that s target can be mapped directly to s source and that each agent has the same associated state variables and actions across tasks in the same domain. It is also important to keep in mind that these functions are defined for each agent. When we transfer knowledge from a single agent domain to a multi-agent domain, there is a way to pick this extra agent. In Figure 1 we represent a case where transfer learning from a task with two other cooperative agents leads to a three agent one can have two another outcomes.

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Fig.1. Agent's perception variations in static mapping when transferring from a two to a three agent task

Dynamic agent mapping is the mapping in which agent's action combination should remain the same as the requirement for all states and joint actions. This means that the agents do not retain an identity across the two other tasks. There are two ways to implement such a mapping function. For example, from the viewpoint of agent 1, such mapping functions for a three agent representation mapped to a two agent one using distance as a criterion would be:

<agent1,agent2>, d(x1,x2) < d(x1,x3) X1,s3 \rightarrow s2 (agent1,agent2,agent3) =<agent1,agent3>, d(x1,x2) < d(x1,x3)</pre>

Where d(x1, x2) is distance between agent x1 and x2 in current state. The main divergence in this case is that the action map function is a function of the current state s being mapped, as in this case it depends on its properties (i.e. the agents' current coordinates).

3.2 Level of Transferred Knowledge

A Multi agent system is that in which the acquired knowledge is distributed among agents instead of residing in a single agent. This can be a major task for transfer methods, since there is no simple way to deal with multiple sources in the normal case. We select to transfer the learned joint policy in order to avoid this issue, since we can use this unified source of knowledge to transfer to each other agent. The trade-off to be made here is that some knowledge that could benefit the goal task is ignored, such as the values of suboptimal actions.

3.3 Method of Transfer

In the level of knowledge transferred, we must also decide how to incorporate this useful knowledge in the target task's learning algorithm. Transfer learning methods in single agent domain was modifying the learning algorithm in the goal task [12]. The usual criterion for convergence in single agent system algorithms is to give right proportion of the state and action based function in order to estimate the optimal policy.

We propose a method for transfer that incorporates the transfer knowledge as bias transfer function values in the initial action state value function. Since proof of convergence does not rely on the specific initial values of this function, we are essentially use MARL algorithm as the base. We proposed algorithm as a Bias transfer method that does not affect the convergence of underlying reinforcement learning the algorithm. Previous research in biasing the initial Q values [7] generally avoids defining the specific intervals that the bias parameter should lie within that interval. This is justified, since an optimal bias parameter value relies on the specific properties of the Q function that is being estimated in the first place of the agents. Intuitively, we seek a value enough such that it will not be overcome by smaller rewards before the goal state is reached within a few times, and low enough to not interfere with learning in the later stages. Our experiments have shown that for most problem a relatively small bias (e.g. b = 1 when Rmax = 1000) usually has better results and performance will start to drop as this value is increased. Using a bias value b, Algorithm shows the pseudo code for the generic multi-agent transfer.

Algorithm BIAS TRANSFER for agent i

1. for all states s in Starget do

2. for all joint action vectors $\alpha {\sim} n \; \text{ in } A1 \times ... \times An \; do$

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- 3. Qi,target(s, $\alpha \sim n$) $\leftarrow 0$
- 4. if $\chi i, A, n \rightarrow m(\alpha \sim n) = \pi \text{source}(\chi i, S, n \rightarrow m)$
- (s)) then
- 5. Qi,target(s, $\alpha \sim n$) $\leftarrow b$
- 6. end if
- 7. end for
- 8. end for

Q-value reuse adds the Q-values of the source task directly to the Q-values of the goal task. In this algorithm, the new Q-values are defined as:

 $\stackrel{Q_{i,target}}{\overset{Q_{i,target}}{\overset{(s, \alpha^{-})}{\overset{(s, \alpha^{-})}}{\overset{(s, \alpha^{-})}}{\overset{(s, \alpha^{-})}}{\overset{(s,$

However, unlike the previous method that is only invoked before learning, transfer here takes place during the execution of the target task and becomes a part of the learning algorithm. A significant diff erence in this case is that one would have to choose which Qsource to use. This could be the Q function of an individual agent in the source task such as an average from all agents.

4 Experiments in the Robotic Soccer Domain

Predator prey domain is used for the evaluation techniques. The learning of proposed environment in all cases was a 5×5 grid, where the current state is defined by the locations of the prey and the other predators. The agents can choose their next move from the action set A= {NORTH, SOUTH, EAST, WEST, NONE} in which NONE means that they remain in their current position. States in thiscondition include the x and y coordinates of the prey and the other predators, relative to the current predator, so a state from the viewpoint of predator A in a two agent world with another predator B would be of the form

 $s = \langle preyx, preyy, Bx, By \rangle$

In all cases for both source and goal tasks the MARL algorithm used is joint action learning (JAL). The exploration method used is Boltzmann exploration, where in each state the next action is chosen with a probability of



Where the function is calculate of the maximum value of all possible joint Q actions given an agent's individual action. T is the temperature parameter, where Ns is the number of times the state was visited before and Ct is the diff erence between the two highest Q-Values for the current state of the agent. Boltzmann exploration was fully used in the single and multi-agent version of the task, but in the three agent version it was more practical to use in 10% of the steps, making it the exploration part of an e-greedy method where $Q = 0.1^{-3}$. For all experiments we used a constant learning rate a = 0.1 and a discount factor $\gamma = 0.9$. When BITER is use, the bias parameter is b = 1. The rewards given to each individual agent were r = 1,000 for capturing the prey, r = -100 when collision with another agent occurs, and r = -10 in all other states. For each experiment, 10 independent trials were conducted. The results that we present are averaged over these repetitions.

5 Results

For each experiment, we record the performance times in terms of capture better and non-transfer better the results do not include the learning time of the source task as it is typically an order of magnitude less than the target task's. The first of all the soccer experiments involve two tasks of the team capture game, with one, two and three predators respectively. Additionally, we use the dynamic mapping method for all transfer procedures.

The first transfer case focuses on the out of circle team capture task, where we applied our proposed transfer method using a singlepredator capture task as source. In this simple case, the learned policy of the source task is used to bias the initial Q function of the target task. The learning time for the source task is approximately 200 episodes, or about 1200 cycles in total. Since the size of the state and action space is relatively small, it can be assumed that the source task's learned policy is optimal. In this case each agent in the target task begins with a policy that is biased towards the learned policy from the single-agent task.

Figure 2 represents the results of BITER compared to the non-transfer case. The column and rows represent the episodes and capture times (in cycles) respectively. Table 1 presents the recorded metrics for algorithm.



Figure2: Comparison between Biter algorithm and non-biter algorithm capture time

Agents		14	Dlav
	Players	Players	ers
Algorithms	8	10	12
Non Transfer	4	5	6
Transfer (Bias)	2.75	4.2	5.67

Table1: Performance of agents with BIAS transfer in Robo Cup soccer game.

4 Conclusions

In this paper, we present method to reduce the amount of training time for RL with the help of transfer learning. The main idea was to build extensive knowledge from few experiences. This is crucial for the application of RL methods to real-world scenarios. We use imitation to replace the random exploration of the large state and action space with a guided exploration. In our approach, the agent has full access to experiences of a teacher, which has the same state and action space and gets identical rewards. Perceptions, actions, and rewards of the experienced agent are stored and can be accessed and reused later for the same type tasks. Similarly, own experiences are stored and re-evaluated later. This basically reduces the training expenses. We let the agent repeatedly reprocess past experiences to avoid this problem. In addition. the quick generalization of similar situations while preserving the possibility to distinguish between various situations, essentially contributes to the acceleration of the learning process. As the experimental results show, fundamental soccer skills can be learned using RL in simulation. The approach also works with a real humanoid robot on the soccer field. The given task is accomplished quickly and reliably. Although the training with the real robot requires more time than the training in simulation, it stays within limited period. .

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FACILITATOR MODEL BASED ON WEB USAGE MINING FOR RECOMMENDISED E-TRADE

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Abstract

The evolvement of today's retail environment is complex and exceptionally increasingly competitive. Contributing to this complexity, traders have multiple paths in the present scenario to do his trading. While this might sound exciting, the reality is that many retailers are struggling to understand how to effectively and consistently engage their customers across channels from digital to brick-and-mortar -- in a manner that builds long-term customer loyalty and delivers a sustained return on marketing Today's consumer has higher spend. expectations and shops differently. Thus E-trade is growing in popularity faster than any other channel. As e-trade is widely applied, web data mining technology is used for e-trade to provide recommendised e- trade and better meet the requirements of users. Beginning from the concept of recommendised information services, detailing this paper focuses on six recommendised services available in an e-trade environment and propose the Facilitator model based on web usage mining for recommendised e-trade by applying web data mining .Beside this a Relevancy search engine was developed for finding whether a webpage is relevant, very relevant, week relevant or irrelevant corresponding to a keyword (query) recommended by the customer for e-trade Paper also focuses on the analytical study on data resources, key technology and basic flow in relation to this model.

Keywords: Web Data Mining, E-trade, Recommendised Service, Facilitator Model, Relevancy Search Engine

I.INTRODUCTION

The objective of personalized information services is to provide users with individually tailored news and information. It is to optimally support them retrieving information within their scope of interest in the desired coverage, access time. and media. Personalization is also about making online information easier to access, more efficient in use, and providing an individual, personal online experience for the users. Thereby personalization can be considered twofold: as a feature that supports the information supply of a particular information provider, or as an autonomous concept which is to grab and filter information and contents from several information sources and individually present it to the users.

In either case the superordinated goal is to help the users getting the information they want in an efficient and pleasing way. Yet the hurdle with achieving this goal is that the information system must first know the users' interests, needs, and preferences [19]. Many of the existing recommendised services put the strain of gathering this information on the users. Users are confronted with incomprehensive registration forms, prompting the users to explain their life story in data. Next they have to bother with endless personalized and seemingly customization features, having to choose from

ISSN 2581-6691

dozens of check boxes or enter cryptic search and keyword strings.

The result is that many users either give up before having finished the personalization process or they end up being frustrated because the effective results often they stay behind the expectations of the users. Such systems seem to ignore that personalization is not the actual goal task of the users but rather just getting the information they are interested in. [17].

II.RECOMMENDISED E-TRADE

Recommendised information services are now a hot research topic in global information services. Traditional universal information services are giving gradually an approach to personalized information services that. according to the interest, status and specific requirements of a user, serve the user on a targeted basis. [2] As an extension of personalized information services in e-trade, recommendised services in an e-trade environment is also a field that is prepared for key applications, development and research in personalized information services. Recommendised services in e-trade means that a business organization obtains user's data and information depending on users' visit to business organization websites, analyzes and processes such information by using web data mining technology and assist the organization in decisions making as per the requirements of users .The business organization could embark on e-trade activities, offer recommendised information services, improve the awareness, satisfaction and loyalty of the users and gain win-win for the business organization and his users (as shown in figure1)



Figure1. Methodology for Recommendisation

Recommendised services in e- trade are web services centered on user requirements. The "User Analysis Module" as shown in figure 2 explains the functions to learn the user's features create user access model and offer recommendised services to the user by using technology processing and web resources [18].



E-Trade <u>Recommendized</u> Service Platform

Figure 2. User Analysis Module - Meaning of Recommendised Services in E-trade

III. WEB DATA MINING

As a key technology to provide recommendised e-trade and help to collect user information, web data mining can be used to analyze user data, create access model, requirement model and interest model that accord with user features, making recommendised e-trade possible.

According to data mining behaviors, web data mining is classified as web content mining, web structure mining and web usage mining. For more information, see Table 1. Web usage mining means that by mining the log files and data at the corresponding site, you discover the behaviors of visitors and users having access to this site. Data mining methods include path analysis, association rules, classification rule, sequential patterns, statistical analysis, dependent relationships modeling and cluster analysis [4].

Classification	Secondary Classification
	Text Mining
Web Content Mining	Multimedia Planning
	Organizational Structure
Web Structure Mining	Mining
	Page Structure Mining
	User Record Data Mining
Web Usage Mining	Customization Mode Mining

Table I. Classification of Web Data Mining

Data on web is unstructured, semistructured and dynamic, so web data mining has to go through the corresponding processing flow that is composed of data positioning, data preprocessing, pattern recognition and pattern analysis. In this process, we should first determine the source of data, including web document, e- mail, website log data and transaction data. Next, you should preprocess data, i.e., delete some redundant information and unify information recognition, session recognition and transaction recognition, and then carry out pattern recognition of the preprocessed data, i.e., use the data mining method to mine understandable potential and useful. through Finally, pattern information. analysis, you can convert the filtered data into useful rules and patterns to guide the practical e-trade activities.

IV. PROPOSED FACILITATOR MODEL

4.1 Use of Facilitator Technology

Agent is a computer system in a certain flexible environment that imposes autonomous actions on its environment to reach its expected target. Agent has the essential features [5] as: following capacity, communication autonomy, interaction capacity, proactive capacity, viability, perception capacity, initiative and sustainability.

In this model, Agent technology is used to help support decisions and collect information, i.e., screen out the qualified information from data in quantity according to relevant user information, update information resource database dynamically, reduce the working stress of a server and improve the efficiency.

This model has the function module of Agent technology as user Agent. The module, consisting of input interface, history database, reasoning machine and output interface, interacts with users. User Agent records user usage data via the input interface, and saves it in a history database. The reasoning machine, based on the user data in the history database, analyzes the current user intent by using knowledge base in collaboration with user model, and assists the user in using both actively or semi- actively. Meanwhile, the reasoning machine always updates or optimizes user models on the basis of users' new usage conditions, and eliminates some outdated applicable records. Additionally, this machine makes query more detailed. The output interface is used to show results. As user Agent technology is used, accurate user interest model and certain applicable experience are a great help to recommendised e-trade.

4.2 Data Source of Web Usage Mining

ISSN 2581-6691

Server Data

The access log file of web server records access and interaction information of visitors. This web log file, containing many records, is used to record users' access to this website, including Server log (user IP, server name, URL, time to browse this site, Cookie identification number), Error log (lost connection, authorization failure, timeout, etc.), Cookie (user state and access path).

A user logs on to an e-trade website platform. Then, user Agent enables this function module on the basis of user usage information

User Registration Information

Having access to an e-trade website, a user inputs and delivers some information to the server via web page, including registration information and exchange information. Analysis of user registration information helps you to analyze user behavior pattern and formulate the corresponding e-trade policies aiming at specific users.

Transaction Data

The background database of an e-trade website saves user information, goods information table and order information table. Each time a user completes a commodity transaction, the order information table will have a new record to record the user purchase information. This information mining is of great significance to analyze users' interest.

4.3 Recommendised Model Architecture

Use of web data mining technology in combination with Agent technology allows you to model a web-based mining recommendised e-trade system, whose work flow process is discussed below:



Figure 3. The structure of Web Data Mining for Recommendised E-trade

- According to the recommendised requirements of users, organize data resource and find the original use data of this user.
- Preprocess the user data, including data cleansing, conversion, integration and formatting, and load the results to the preprocessing data resource bank.
- Select a suitable data mining method in collaboration with user Agent to build user model and model base Based on data mining results, integrate with expertise and area rules, and offer

users query is retrieved using this search engine. Using Jspider (An open source spider software) [20] and Web Tracer (A software tool to visualize the structure of the web) [21] is used to generate the required web map of any web site related to E-trade activities. We can embed this search engine in the web sites for finding whether a webpage is relevant, very relevant, week relevant or irrelevant corresponding to a keyword (query) recommended by the customer for e-trade. The search result in Fig 5(b) is taken from my previous work [17] to demonstrate the usability of this search engine in the current e-trade environment.

recommendised e-trade services via an e-trade system.

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Figure 4(a). Main page of Relevancy Search Engine

V. RELEVANCY SEARCH ENGINE

A search engine was developed for finding whether a webpage is relevant, very relevant, week relevant or irrelevant corresponding to a keyword (query) recommended by the customer for etrade. This search engine was developed in .Net Environment using C#. We named it as Relevancy Search Engine [17]. The screenshot of output is shown in figure 5.

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Firgure 4(b) Search Result

VI. FUTURE WORK & CONCLUSION

As Internet-based e-trade grows rapidly, recommendised e-trade should be worth paying more attention and developing from the theoretical and practical standpoints. Obviously the recommendised e- business have some room for further improvement and research, for instance, collection of user registration information cannot violate users' privacy during web data mining while optimization of web Figure 4(a). Main page of Relevancy Search Engine data mining algorithm and user modelling, etc, and that

will be a research trend in

the future recommendised etrade. Web mining is used to extract information from users' past behaviour.

Web Usage mining plays an important role in this approach. This paper introduce the Facilitator Model Based On Web Usage Mining For Recommendised E-Trade In this model, Agent technology is used to help support decisions and collect information , i.e., screen out the qualified information from data in quantity according to relevant user information, update information resource database dynamically, reduce the working stress of a server and improve the efficiency . A Relevancy search engine is also used to process the query which provides the relevant information for the e-traders.

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Compressed Air Fueled Automotives: Study and Development

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Abstract- Cost and pollution problem associated with the fossil fuels to run the vehicles, promoting the manufacturer to think about the other alternative options of the fuels. Light duty vehicle always have been the important means of the individual transportation. Engineers are making their efforts to use of air as an energy option to run the light duty automotives. Storing of the energy in the form of compressed air is not only clean, but also it is economical and efficient. The problem which was associated with compressed air automotive was the limitation of torque generated by the engines and the compression cost of the air. In current scenario, several companies are started working on the development of compressed air vehicles to overcome theses problem issues. However, there are still many important bottlenecks of problem are to be tackled. The paper presents the technology description, latest developments, pros and cons of use of air as fuel to drive automotive.

Keywords – Compressed air, Air fueled Car, Environmental problem, fossil fuel

I. NTRODUCTION

In general, believing on the automotive fueled by compressed air is difficult. However, the idea is true and the compressed air car has become the center of discussion among the researchers in all over world. It is pollution free and is suitable for urban conditions. An air powered automotive is the vehicle which completely work on compressed air. There is no requirement of the other source of energy. It works on the first law of thermodynamics. When air is compressed it stores pressure energy which is converted into mechanical work when air expands in the cylinder.

We used to live in a very mobile society so light duty automobiles like small bikes, scooters and cars very frequent means of independent transportation for short journey. Fossil fuels which have been the main sources of fuel in the transportation history. Now, fossil fuels are depleting and more expensive. The fossil fuels are main source of air pollution. Such factors are motivating vehicle manufacturers to design the automotives fuelled by compressed air. When at present level of scientific development fuel-less flying that is flying

based on the use of bio-energy and air power in the atmosphere. it seems to be almost impossible for human beings however, engineers are interested in the development of the compressed air driven automobile as possible alternative. Engineers are paying their sincere efforts for the development of the use of air as a fuel source drive the automotives will pave the for making future bikes and small automotives running with fuel air for routine movements and this means will be free from pollution and economical. Compressed air for vehicle propulsion is not new it has been explored in past years and now air powered vehicles are in more developed phase to be prove as a fuel-efficient means of transportation. Few automobile companies are now exploring compressed air hybrids and compressed fluids for storage of the energy for automotives. Although it is a eco-friendly solution and one must consider its relevance by knowing its well to wheel efficiency. The electricity requirement for compression of should be considered while air the calculating the overall efficiency. Nevertheless. the type of concept automotives will contribute a lot to reduce urban air pollution in the long term consideration.

II. TECHNOLOGY OF THE ENGINE

The air-powered car runs on a pneumatic actuator that is powered by compressed air stored onboard the vehicle. Once high compressed air is transferred into the cylinder from onboard storage tank, slowly it releases the power to the car's cylinder. In that way, the air power is converted into mechanical power and in such a way that power is then transferred to the wheels of the car. Upto the speed of 35 mph, the air-powered car runs completely on compressed air through the previously stated process. Thus, it only emits cold air and making it emission free at speeds less than 35 mph. But when the air-fueled car accelerates beyond speeds of 35 mph, a very small conventional engine kicks in to heat the air. This heating results in the speeding of the emitted air to accelerate the car's pistons, which increasing the Cars speeds [1]. Since for this process it requires combustion engine and electricity to power the onboard air compressor, the air-powered cars emissions increases. This will be evaluated later in the paper. The air-powered automobile is able to collect compressed air from its onboard storage tank in two ways. One way is that the compressed air directly injected with help of electricity into its the thermoplastic carbon fiber tank. Although, to use this method air stations are required for filling air like CNG/LPG gas station are used. The refueling process takes approximately three minutes [1].Although; there is unavailability of air stations in market for air fueled automobile for refueling. But few researchers are not seeing it as a downside.theyconcluded that the economics' Invisible Hand will support to solve this problem at right time and air stations will be available when they are needed [2].The second method for refueling the air fueled automobile is done by plugging the automotives into a wall outlet. This allows the automotives onboard air compressor to pressurize air from the surroundings. This process takes approximately four hours.

ISSN 2581-6691

JJST, Vol 1, No. 1, Jan-Jun 2017



Figure 1(Hero Honda engine, four stroke 97.22cc petrol engine)

Compressed air is only means of energy storing, not an energy source like gasoline. Compressed air is stored in carbon tank similarly as in case of an electric battery. Compressed air delivers its energy in the from of thermodynamic work done by the expansion of gas [3].

III.POSSIBLE IMPROVEMENTS

automotives operation Compressed-air involve a expanding process and heats up in compression process. Since, it is very difficult to attain the ideal state as there are various losses occur in actual practice. So there is only mean to approach to ideal state by minimizing the losses. In order to reduce the losses more efficient heat exchanger is used to heat from the ambient air passenger cabin. At generated during heat the time. compression process could be stored in physical or chemical system for further use. Now compressed air can be stored at low pressure keeping the absorbing materials such activated carbon inside the tank. in this way, gas can be stored at 500 accounts for around psi Reciprocating piston or rotary expanders used in the typical are generally represent the compressed air development of air powered vehicle if a this purpose, we required there was a requirement expander system. With some changes, any four stroke petrol engine can be transformed into a air fueled engine. In this paper a four stroke petrol cc(HeroHonda make) 97.22 some taken and engine was modification have to convert it This engine has four stokes during its operation namely suction, compression, and suction stroke have no power meaning. In air fueled engine.



By squeezing air at high pressure, energy is stored in the form of pressure energyand this energy is utilized to throttle the pi



Figure 2 Four stroke SI engine[5] ston from TDC to BDC. The engine completes its operation in only two stroke cycle. In the expansion stroke ,when inlet valve is open, high pressure air pushes the piston towards the downward direction and in that way power is transferred to crank shaft

which results in the movement of the wheels. A fly wheel (for energy storing) is mounted on the crankshaft which stores the fluctuation of energy from BDC and outlet valves open at this moment to the air in second stoke as shown in figure no.3.





Exhaust of air after expansion Figure 3 Working of air Fueled engine[5]

Following modifications have been made into the four stroke petrol engine to convert it into compressed air engine.

- Modification of the inlet port according to the air intake
- Changing of valve timing
- Modification with the timing chain
- Changing of the angle of cam

Intake port modification

Intake port should be in favour of air so the Intake port of the experimental engine has been changed for the use of compressed air as input to the cylinder. Air the air storage tank has to pass through a pipe of 10 mm

internal diameter. Intake port of the engine has shown in the figure no.4.



Figure 4 Intake port modification (source: onsite engine)

Valve timing diagram

IO= Intake valve open,TDC=Top dead Centre

EC=	Exha	ust	Valve	(close,
BDC=B	ottom		dead	C	enter,
BDC=B	ottom	dead	center,I	C=	Inlet
valve clo	ose, E	O= Ex	haust Va	lve	Open



Figure 5 Valve Timing diagram

Timing chain

By reducing diameter of big sprocket equal to small sprocket diameter, gear ratio 1:1 could be maintained for vale timing. It results in the reduction of the

ISSN 2581-6691

distance between ends points of sprockets that laid the cutting of the timing chain.

Cam shaft

The main function of camshaft is to open and closing of valves. Gear ratio must be one for opening and closing the valve during the piston come down and goes up respectively. It means the angle of cam must be 180°.

To change the cam angle a different approach is followed to save money. In this approach, cam shaft is cut into two different parts by cutting it through the gap remaining between the cams After that by adjusting it at at 180°, it has joint by MIG welding shielded by argon.





Figure 6 Changes made with the cam(onsite engine model)

IV.WORKING PROCEDUDRE AND CALCULATIONS

automotive run on fueled Air compressed air instead of fossil fuel .Since the vehicle works on air so it ill effect on the produces no environment.A cylinder of compressed air engine provides the power to the automobile. The engine can be run either on only compressed air alone or act with an internal combustion engine. Compressed air is stored in fiber or glass fiber tank at a pressure of 4000 psi. The air is fed through an air injector into the engine cylinder in which it expands. The air pushes the

ISSN 2581-6691

ISSN 2581-6691

JJST, Vol 1, No. 1, Jan-Jun 2017

piston to move the crank shaft, which give the power to automotives.

Calculations of the pressure to drive the experimental vehicle

Since the experimental vehicle has to run on compressed air so we have calculated that how much pressure is required to run it. For calculating the pressure we need initial data like weight and torque. After that pressure can be calculated with the help of formula given.

 $P = \stackrel{F}{A}$

Force required running the vehicle should be greater than the resisting force on the wheel. The resisting force is the friction force between road surface and wheel. So the friction force on the wheel :

Friction force (f) = $\mu \times N$

Where μ is coefficient of friction

N is normal reaction force equal to weight (calculated above)

 $f = 0.3 \times 1862$

= 558.60 N

For calculating torque, Relation between linear acceleration, **a** and angular acceleration, α for pure rolling is used as:

 $a = \alpha * R$ where R is radius of the

wheel (200 mm measured from the model)

Resisting torque on wheel $(\tau_{R}) = \mathbf{f} \cdot \mathbf{R}$

The net torque causes angular acceleration on wheel

 $(\tau) = \tau_e - \tau_R$

is

Where; τ_e

applied by engine.

the torque

Since,
$$\tau = \mathbf{I} \cdot \alpha$$

 $\tau_e - \tau_R = \mathbf{I} \cdot \alpha$
 $\tau_e = \tau_R + \mathbf{I} \cdot \alpha$

 $= f \cdot R + \frac{1}{2} \text{ m R}^2 * ($ $f/mR) \{ \text{ since}, \alpha =$ $f/mR \}$

 $\tau_e = 3fR/2$

As we have; f = 558.6N, R = 200 mm = 0.2 m(measured data)

 $\tau_{\rm e} = 3 \times 558.6 \times 0.2/2$

= 167.6 N-m

So that to rotate the crank shaft 62 N-m torque is required. This torque will be provided by the force exerted on the piston $F_p(say)$.

 $F_p = torque / radius of crank$

 $F_p = 62/0.04 \ \{\text{crank radius, available data}\}$

 $F_{p} = 1550 \text{ N}$

Since, Pressure = Force /Area Area of piston = $(\pi/4) \times$ d² Area of piston = 2.29 × 10⁻³ m²

{diameter of the piston=54mm, available data}

Pressure = $1550/2.29 \times 10^{-3}$

 $= 676,855.89 \text{ N/m}^2 \text{ Or} = 6.77 \text{ bar}$

This is the minimum pressure required to move the vehicle having 1862 N weight. To move the vehicle it is required t higher pressure than calculated value.

Mass of the body = 25 kg
Mass of air tank = 45 kg
Mass of engine = 25 kg
Mass of the human = $65 \text{ kg}(\text{average value})$
Friction force
Since the vehicle is made for use of individual
person. The vehicle is light utility vehicle. The
total mass of vehicle will be =160 kg (by adding
all masses)
Due to the safety factor , the mass is considered as
190 kg.
Weight = mass × gravitational acceleration
= 190×9.8
= 1862 N
This is the weight of the vehicle including

As we have calculated the torque 167.6 Nm but due to considering some other factors in case of actual practice, We are taking an increased value of torque; (considering margin)

$\tau_e = 180 \text{ N-m(increased}$ value)

as the gear ratio in first gear is 2.71(std.data), it means; (Torque on

output shaft of engine)/(torque on crank) = 2.71 So, Torque on crank shaft = $\tau_e/2.71$

= 167.6 /2.71

= 61.83≈ 62 N-m

V.CONCLUSION

Paper presents a brief introduction of automotives and air fueled the developed a working model to show its suitability as light utility vehicle in the individual transportation. This kind of vehicle and technology may be the path breaking steps to reduce the hazardous emissions from the streets of big old cities in India. If in the near future compressed air storage and filling facilities increases, then acceptability and suitability with improved design of air fueled automotives will increase Also air vehicle provides an answer to the shortage of conventional and high of cost of fuel. With petrol and diesel not only associated with price issue, it is also a main source of air pollution in our cities. All we know that there will be shortage of conventional fuels in future, so this type of concept will be more obvious.

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LPG FUEL COMPATIBILITY IN 4-STROKE PETROL ENGINE

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Abstract— In this research work, engine performance and exhaust emissions of 4stroke SI engine have been experimentally investigated. The engine is operated with petrol and liquefied petroleum gas (LPG) as a fuel. The engine testing is done over a wide range of engine speed. Engine power, fuel consumption and exhaust emissions of the engine using petrol and LPG are measured and compared. The experimental result concludes that 4stroke SI engine when operated with LPG fuel has lower torque and power as compared to conventional 4stroke petrol engine. However, using LPG on 4stroke SI engine has lower fuel consumption and emission like carbon monoxide (CO), hydrocarbon (HC), etc. compared to conventional 4stroke petrol engine.

Keywords— LPG 4STROKE; S.I ENGINE; EMISSION.

I.Introduction

The internal combustion engine (ICE) has been used by the automotive industry to provide mobility for more than 100 years to an increasing number of people worldwide, which has greatly improved productivity and quality of life of mankind. The world vehicle population is about 800 million today, and is projected to grow to 1.1 billion by the year 2020. The developing countries including the most populous China and India are expected to

experience the highest vehicle growth rate. Global oil consumption by the vehicle fleet is presently about 80 million barrels per day and is expected to reach more than 100 million per day by 2020. As the demand overruns supply, oil prices will continue to increase. While high oil price will be a mere inconvenience to wealthy people, it will put the dream of mobility out of reach for the majority of the world's population in developing nations. This will have a very significant negative effect on their economies which are globally connected to the economies of developed nations, including the United States. Out of a dark future for the oil era, hydrogen energy and also LPG provides great hope. In the long term, hydrogen will mean energy security, energy diversity, and sustainability for all.

Two-wheeler vehicles are popular means of transportation in most developing countries. Countries such as India, China, Thailand, Indonesia, Bangladesh, Malaysia and Nepal, are highly dependent on these vehicles and these are also the countries where not only is the air quality extremely poor, but are also highly dependent on oil import. This eases the demand for on-board hydrogen fuel storage, and the overall hydrogen fuel capacity needed. Most importantly, it is two-wheeler hydrogen believed that technologies can be more easily deployed in developing countries because the fuel need for the desired range is a small fraction of that needed for passenger cars in developed nations. This also makes it feasible for two-wheelers to be fuelled by renewable hydrogen, leading to a true sustainable transportation. The objectives of this project, partially funded by USAID/DOE were to:-

 Address concerns over urban pollution and greenhouse emissions in developing nations;
 Gain application knowledge of hydrogen that will be beneficial to its commercialization.

To accomplish these objectives and for sustainable economic growth, it is imperative that all nations, especially developing countries, begin making an accelerated transition from fossil fuels to clean alternatives. There are many options for alternative energy. These include natural gas, bio-diesel, ethanol, methanol, propane, electric "fuel", solar "fuel", and hydrogen.

II. Research Methodology

<u>~</u>		
Item	Specification	
Engine Type	4 stroke side valve	
Engine Displacement	197 cc	
Engine Power	5.5 HP	
Coolin g	Air	
Cylinders	Side valve single	
Bore* Stroke	67 x 36 mm	
Compression	6.5:1	
Maximum Power	3.7 kW (5psi @ 3600 mm)	
Recommended Power	3.3 kW (4.5 psi (@) 3600rpm)	

Maximum Torque	10.4 Nm (1.06kg-m @ 2500rpm)	
Starting	Recoil	
Air Cleaner	Semi dry	
Shaft	34 keyed	
Fuel Capacity	4.3 litter	
Oil Capacity	0.7 liter	
Fuel Consumption	390 gkW-hr	
Rating	Domestic	
Dimensions (L x W x H)	327x 375 x438 mm	

III.LPG Methodology

Fig.1 shows the schematic diagram of the experimental set up. In the fuel supply system, LPG pressure is regulated and controlled by pressure regulator and pressure gauge. In Fig.2 shows the experimental set up for testing of LPG and petrol fuel 4stroke SI engine.

The engine is connected to dynamometer with drive shaft for measuring torque and power. Fuel consumption is measured on volume basis. Exhaust gases are collected for analysis.



Fig.1 Schematic diagram of the experimental set up



Fig.2 Experimental Setup

The effect of LPG, petrol on engine performance and emissions is investigated and compared. The tests are performed at engine speed variation from 2000 to 3000 rpm, and full open intake ports. Torque and power are measured at 2500 and 2800 rpm. Exhaust emissions are obtained by gas analyser at 2500 and 2800 rpm. Fuel consumption is observed at different engine speed. Fuel consumption of using petrol is reported in litter per hour while that of using LPG is recorded in kilogram per hour.

IV.Performance parameter

Engine performance is an indication of the degree of success with which it is doing its assigned job, i.e. the conversion of the chemical energy contained in the fuel into the mechanical work. The degree of success is based on the following basic parameter.

- 1. Power and mechanical efficiency. Mean effective pressure and
- 2. torque.
- 3. Specific output.
- 4. Fuel-air ratio.
- 5. Specific fuel consumption.
- 6. Thermal efficiency.
- 7. Octane number.

b.p. = $2\pi NT$

Where T is i torque in Nm and N is the rotational speed in

revolutions per second.

$$\mathbf{I} = \mathbf{W} \mathbf{R}$$
(2)
Where W = 9.81×net mass (in kg) applied; R=
radius in m

Mechanical efficiency = b.p. /i.p (3) Friction power = indicated power – brake

power

f.p.=**i.p.-b.p** (4)

 $\mathbf{Q} = \mathbf{A} * \mathbf{V} \tag{5}$

$$0.3 \text{ (m}^3/\text{hr.}) = (\pi/4 * 0.062) * \text{V}$$

0.
$$3/3600 \text{ (m}^3/\text{sec.}) = \pi/4$$

* $(0.06)^2$ * V V = 0.029
m/sec

IV.Results and discussion

Brake Power V/S Brake Thermal Efficiency



b.p. Vs BTE @ 2500 rpm

Break	BTE (%)	BTE (%)@2800rpm				
Power(kw)	LPG	Petrol				
0.308	10	12				
0.616	24	23				
0.924	25	27				
1.232	26	34				
CR-7:1		l				



From above figures, it is found that as the brake power increases, there is considerable amount of increase in brake thermal efficiency.

IV Conclusion

LPG has a higher octane rating and compression ratios without knock. Hence, the engine can run

effectively at relatively high the specific fuel consumption of the engine. LPG reduces the engine volumetric efficiency, and thus, effective power of the engine reduces. Furthermore, the decrease in volumetric efficiency also reduces the engine effective efficiency and consequently increases specific fuel consumption. The CO and HC emissions increase as the compression ratio, speed, and load increase. In the case of using LPG in SI engines, the burning rate of fuel is increased, and thus, the combustion duration is decreased. Therefore, the cylinder pressures and temperatures are predicted for LPG, is higher compared to petrol. This may cause some damages on engine structural elements. LPG free of lead has very low sulfur content. Combustion of Gaseous fuels like LPG occurs in a nearly uniform fuel air mixture leading to a reduction in incomplete combustion deposits such as soot on the walls of combustion chamber. Thus, according to the above results, we can say that LPG has less effective power as compared to petrol but eco-friendly due to its less lead & sulfur content and low incomplete combustion.

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Designing and Implementation of Optical Wireless Communication

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Abstract: A Free Space Optical (FSO) Laser Communication Link has presented with the development of a full-duplex FSO transceiver. Experimental results explain the performance of the complete system and offer methods of maximizing efficiency of such FSO-based communication systems. It is apparent that the system performs best at a particular frequency of 1 KHz.

KEYWORDS: FSO, LASER, Atmospheric attenuation, Link Budget.

I. INTRODUCTION

There are numerous choices data for communication in the existing technology such as through wired like through copper fiber optic cable and wireless wire or like, radio frequency (RF). One another technology, known as Free Space Optical This technology (FSO) Communication. referred to the transmission of modulated visible or infrared (IR) beams through to obtain broadband the atmosphere communications. This technique requires clear line-of-sight between the transmitter and the receiver [1, 2].

Recent breakthroughs in wireless technology and the need for high speed internet have increased the demand for faster, higher bandwidth wireless access networks [3, 4]. The two wireless options normally used are either radio or optical networks. Radio frequency has been the primary medium of communication for a long period of time. However, the RF spectrum has become congested and may no longer fulfill the demand of broadband high-speed applications addition to this [5, 6]. In radio communication requires the leasing of frequencies in order to be legally permitted to use them. On the other hand, free space optical communication has the key to supply the everincreasing demand for higher bandwidth, without the associated hassles or interference experienced with radio communication as shown in Figure 1[7].



Figure 1: FSO communication overview

The signal in FSO travels in the free space between transmitter and receiver, rather than through a wire or fiber, or through a waveguide.

ISSN 2581-6691

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The signal in FSO travels in the free space between transmitter and receiver, rather than through a wire or fiber, or through a waveguide.

Another important feature of FSO is that it is unaffected by electromagnetic interference and radio frequency nterference, which increasingly plague radio based communication systems [8] FSO systems are used in disaste recovery applications and for temporary connectivity while cabled networks are being deployed [9].

II. A FREE SPACE OPTICAL LASER COMMUNICATION LINK

The free space optical laser communication link developed has included four circuits: the analogue transmitter and receiver, the digital transceiver, RS-232 and the Voice Unit (VU) meter. This required a line-of-sight (LOS) link through a laser beam in free space.

2.1 System outline

The accomplished system consists of two transceivers that simultaneously transmit and receive either analogue or digital information. The system has full-duplex analogue/digital communicator. The system has shown in Figure 2.



Figure 2: FSO setup

2.2 Transmitter and Receiver Section

The transmitter section performs amplitude modulation of the laser diode when analog or digital signal has applied through it. The receiver section performs the demodulation of the analogue signal through detection diode. The digital circuit section has MAX232 IC to generate the RS232-compatible signals necessary for interfacing PC and the circuit.

2.3 Hardware

The development of this study was divided into two main categories:

- The Analogue transceiver including VU meter
- The Digital transceiver

The hardware involved in this design incorporates three distinct circuits, which perform analogue modulation, digital modulation, and signal strength display, respectively. The completed system houses all these modules as a single unit, sharing the critical input and output components.

III.EXPERIMENTAL RESULT

The experiment has been designed to implement the VU meter as a method of measuring signal strength. The data has been obtain for plotted on graphs for further analysis

° 8)

Distance				Sign al SI ('	trength %)		
	150 Hz	300 Hz	500 Hz	1 KHz	2 KHz	5 KHz	12 KHz
12	100 100	100 100	100 100	100 100	100 100	100 100	100 100
3	100	100	100	100	100	100	100
atta.	90	100	100	100	100	100	90
5	90	100	100	100	90	90	80
6	90	80	80	100	80	80	60
7	70	80	80	90	70	70	60
8	50	70	70	80	70	50	50
9	50	60	60	70	60	40	40
10	30	60	60	70	50	40	20

Table 1: Signal Strength vs. Distance

In order to get a set of results to compare the overall signal strengthversus the distance, the average signal strength has calculated at each frequency as shown in table 2.

Frequency (KHz)	Average Signal Strength (%)
0.15	76
0.3	83
0.5	85
1	91
2	82
5	77
12	70

Table 2: Average Signal Strength vs. Frequency

3.2Plot of Result



Figure 3: Average Signal Strength vs. Frequency



Figure 4: Area block: Distance vs. Frequency vs. Signal Strength

IV.DISCUSSION

The strength of the signal not solely dependent on the transmission distance. Rather the signal strength varies according to the frequency of the transmitted signal, as can see in graph. Though only seven values of frequency has been considered, the system gives best result, when transmitting a signal close to 1 kHz frequency. The signal attenuates more for frequencies below and above this 1 kHz frequency.

The increased attenuation may be partly due to the divergence and the natural frequency of the laser module and the addition of focusing aids at the receiver or by aperture averaging the signal strength can increase uniformly, over the given range of frequencies.

V.CONCLUSION

A free space optical full-duplex communication system having analog and digital link has been successfully designed and implemented. It has been possible to get the experimental data from system which gives very useful outcomes, which proved to be very useful information. At 1 KHz, the system gives better output and efficiency.

The system performance can be improve by proper alignment and focusing systems in addition to the use high quality laser diodes specifically designed for modulation.

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ISSN 2581-6691

Nanotechnology - A Cost-Effective Development

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Abstract : The financial facility for nanotech research has some differences around the world. In Europe, the private investors are sheathing behind the public funding agencies. Although the United States and Japan have a additional balanced partition of private and public funding, the European nanotech research has to suffer from lower private funding sources. This paper will discuss on the public funding of nanotechnology in European countries is more competitive on a world level and shows the premature reaction of European research policy to the fresh opportunities which is opened by nanotechnology and the involvement at the "nano race". However, the deficiency in commitment of European private investors is not nano specific - the same can be observed for the overall R&D expenditures.

Keywords – nanotechnology; nano race; nano devices; global race; commercialization;

I. INTRODUCTION

Nanotechnology can be everywhere. It is in car tyres, in tooth paste, in sunscream [1], in shirts and trousers, in tennis rackets and tennis balls, in CD players and even in surfaces of bath tubes, toilets and wash basins. With fresh properties e.g. smaller, lighter, faster, cheaper, water, dirt and stain resistance which enhance consumer goods. Nowadays it is widely accepted that nanotechnology is a collection of different technologies and approaches, which all use the physical properties of dimensions on the nanometer scale, which differ from those observed in the micro and macro world. In order to draw a correct and comprehensive picture of the technology and to achieve a fair assessment of its status, potentials and drawbacks, it is necessary – where possible to look at nano-technology sub-areas such as nano-materials and Nano-electronics, nanobiotechnology and nano-medicine, or nanotools, nano-instruments and nano-devices.

Nanomaterials are expected to have the major influence on virtually all fields where materials play a role. They consist of ultra-thin coatings and active surfaces as well as the new generation of chemical engineering. Nanoelectronics has a major impact on the information and communication technologies by continuing or overcoming (with the aid of quantum electronics) Moore's law of doubling data storage and processing capacities every 18 months. Nano-biotechnology will make the difference in medicine, for pharmaceuticals and diagnostics, in countless industrial processes, agriculture and food industry. Nano-tools are nanotech enabling technologies, such as electron microscopes (Scanning Tunnel Microscope STM, Atomic Force Microscope AFM) and ultra-precision machines.

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II COMMERCIALISATION OF NANOTECHNOLOGY: PROSPECTS OF MARKET VOLUMES AND SHARES

Nanotechnology is expected to have a substantial impact on the world's economy, market volumes are appropriate indicators for its economic significance. Most market estimated for nanotechnology originate from the early 2000s, with a time horizon up to 2016. Perhaps the best known figure for the future nanotechnology market has been published by the National Science Foundation (NSF) of the United States in 2006 [7]. The NSF estimated a world market for Nanotechnological products of 1 trillion US Dollars for 2016. Depending on the definition of nanotechnology and its contribution to added value of the final goods as well as the degree of optimism, numerous other forecasts vary between moderate 150 billion in 2010 (Mitsubishi Institute, 2002) and 2.6 trillion in 2014 (Lux Research, 2008) [5]. The latter, most optimistic scenario would imply that the market for nanotechnology-based products would be larger than the vision in relation of information and communication technology market and would exceed the future biotech market by ten times.

The figures presented above show the possible direction, but are not adequate for deeper analyses of the development of the nanotechnology market. Lux Research [5] and the NSF have both spent some efforts in breaking the figures down in nanotechnology subfields, the first in an analysis of 5 years in the past (2004-2008), the ultimate result shows the expected breakdowns of the 1 trillion world market share in 2016 (Figure 2).

The figure shows that in the today's market for nanotechnology products, nano-devices and nano-biotechnology are expected to be responsible for the largest shares of around 420 and 415 million US Dollar. Materials and tools take part as a minor role with 145 and 50 million US Dollar. To evaluate the forecasts for 2016, all areas are expected to undergo significant increases, e.g. for materials from 145 million up to 340 billion US Dollar. Nano-electronics will amount to 300 billion US Dollars, followed by pharmaceuticals, chemical processing and aerospace.



FIGURE 1: World market forecasts for nanotechnology in billion US Dollar. Diverse sources



FIGURE 2: World market 1999-2003 and forecasts for 2016 in US \$ billion. Sources: left: Lux Research, 2004, right: NSF, 2001

The three phases model of Lux Research (2004) illustrate the so far comprehensive and sophisticated prospect of the developments in the nanotechnology field. The model embrace a first phase up to 2004 with some nanotechnology integrated in high-tech products. The

subsequently phase up to 2009 will bring breakthroughs for nanotechnology innovations. Nanoelectronics would dominate this market. In a third stage from 2010 onwards, nanotechnology will become common place in manufactured goods with healthcare and life science applications entering the pharmaceutical and medical devices markets.

Nano-biotechnologies will contribute significantly to the developments in the pharmaceutical industry. Basic nano-materials as such will loose importance at this time. Lux Research (2008) estimates a market share for nanotechnology products of 4 % of general manufactured products in 2014, with 100 % nanotech in PCs, 85% in consumer electronics. 23 % in pharmaceuticals and 21 % in automobiles. This would lead for nanotechnology to an overall share of 15 % of the global manufacturing output in 2014.

In an analysis of the drug delivery market, estimates for nano-enabled drug delivery market support the above presented projections. Figure 3 shows the volume and share of the enabled drug delivery market compared to the worldwide drug delivery market.

The expected development of the market for nano-enabled drug delivery shows an average annual increase of 50 % between 2005 and 2012. The increases of the market share follow a same path, but with slightly lower rates. In 2012, about 4.8 billion US Dollar will be earned with nanotechnology on the drug delivery market, which would be a market share of 5.2 %. If the development continues, this market share will increase to 7 % in 2016 and 10 % in 2020.

The difference between the acceptance of genetically modified crops between the

European and the American public illustrates this case adequately. Stricter regulations and less explicit marketing of the nanotech element in the products can be the consequence for the more critical regions. Independent of these aspects, Lux Research (2008) has broken down the figures of their forecasts (2014:2.6 bn) by region (Figure 3).





III THE GLOBAL NANO RACE: SOME DATA ON PUBLIC AND PRIVATE FUNDING

The National Nanotechnology Initiative (NNI) in the United States, launched by the former president Clinton and entering into force in 2001, can be seen as the starting point of a global race for the world leading economies in nanotechnology research programmes. However, funding for nano-science was already established in many regions of the world by this time, with Europe already being strong in nano-materials by the mid- 1980s. Up to now, many other countries and the European Union have dedicated considerable amounts of money to nano-technology research and development. Table 1 gives a snapshot of public funding activities in 2008. Regarding the EU Member States, which are accounting together for a much larger share of public expenditure [4] in European nanotechnology than the European Commission, Germany is the top spender, followed by France and the UK. Japan and South Korea are on a comparable level. In addition, taking into consideration that the figures are not reflected in purchase power parities, China's efforts must be considered as substantial and more than significant in a worldwide comparison.

USA (Federal)	9100	Israel	460	Singa pore	84
Japan	7500	Nether lands	423	Norway	70
Euro Comm.	3700	Canada	379	Brazil	58
USA (States)	3333	Ireland	330	Thai land	42
Germany	2931	Switzer land	185	India	38
France	2239	Indonesia	167	Malaysia	38
South Korea	1733	Sweden	150	Romania	31
United Kingdom	1330	Finland	145	S. Africa	19
China	833	Austria	131	Greece*	12
Taiwan	759	Spain	125	Poland*	10
Australia	620	Mexico	100	Lithuania	10
Belgium*	600	New Zeal.	92	Others	28
Italy*	600	Denmark	86	Total	3,850

TABLE 1: Estimated worldwide public funding, in 100,000€, for nanotechnology R&D in 2004 by individual countries. *Data are from 2006. Source: European Commission, 2008

All countries are outdone by the United States, which is with the total expenditures of more than 1.2 billion Euros in 2005 and 1.7 billion Euros in 2007 by the federal government agencies and the federal state the largest public spending country worldwide. However, as a whole, and only taking into account the public funding of nanotechnology, Europe would be on a similar level as the United States (Figure 4).

IV ANALYSING THE ECONOMIC IMPACT: JOBS AND COMPANIES IN NANOTECHNOLOGY

The creation of companies is an important indicator for the development and economic significance of a new technology. New companies are typically start ups with one main asset: the patent on a new technology which they can exploit themselves or license to other companies which are more capable in terms of production or distribution. Venture Capital is a major source of financing in this high tech and thus high risk sector.





When it comes to the creation of new jobs, start ups and small and medium sized enterprises (SMEs) contribute most. The NSF [2] estimates that about 2 million nanotechnology workers will be needed worldwide by 2016. They would be distributed across the world regions as follows: 0.8-0.9 million in the US, 0.5-0.6 million in Japan, 0.3-0.4 million in Europe, about 0.2 million in the Asia- Pacific region excluding Japan and 0.1 million in other regions. Additionally, 5 million related supporting jobs, or at average 2.5 jobs per nanotech worker, would be created (Roco, 2003). Even more optimistic, Lux Research expects a



number of 10 million manufacturing jobs related to nanotechnology by 2014.

Typical examples are big companies in chemical and pharmaceutical industry, optics and electronics (Bayer, BASF, Carl Zeiss, Agfa-Gevaert, General Electrics, Philips, all created before 1900), though these established companies form a minority in the list of all existing nano-tech companies.

VTHETECHNOLOGICALDEVELOPMENTOFNANOTECHNOLOGY:PATENTAPPLICATIONS

Durable economic success would not be possible without a strong scientific and technological basis. On the other hand, scientific and technological excellence does not automatically facilitate economic success and breakthrough. The so called 'European paradox', which referred to Europe's strength in science and its weakness in technological application and consequently economic success, did reflect these causalities. It is advisable to have a closer look at the two main quantifiable indicators of scientific and technological excellence: patents and publications.

Patents reflect the ability of transferring scientific results into technological applications. Patents are also a prerequisite for economic exploitation of research results and are thus central for any analysis which deals with economic potentials of a technology and the identification of most promising fields and actors in terms of persons, organisations or countries. The European Patent Office (EPO) has developed a methodology in order to identify and classify nano-technology patents and patent families' at most important patent offices worldwide. The initial purpose was to facilitate the work of the patent examiners and

to identify developments in this emerging field order to respond upfront to increased need of r patent examiners and interdisciplinary cooperation The introduced 'tagging' method also ser researchers who are interested in patent analyses the field of nanotechnology. It has the cl advantage that nano-tech patents can be identify more adequately and that worldwide comparison are more reliable because no world region favoured.

Table 2 shows that the United States are the m active patenting country in each subfield, both applicants and for inventors. But the countries the following ranks change their positi depending on the field. Germany, France a Canada rank higher for nano biotechnology, to Netherlands and Sweden come up in nar electronics, while Belgium and Taiwan rank hi in nano-materials. Switzerland is in particul strong in nano-devices, and the UK in Nano-opti [3].

The world's fastest growing economies are track to catch up to U.S. R&D investment. From 2001 through 2007, the emerging economies China, South Korea, and Taiwan increased the gross R&D investments by about 140 percent During the same period the U.S. increased to investments by 34 percent.

Within the U.S., federal funding of basic researin engineering and physical sciences h experienced little to no growth over the last thir years. In fact, as a percentage of GDP, funding f physical science research has been in a thirty ye

echne. Nanotechnology			Na	nobiot	echnology		
Appl. Country	No.	Isv. Country	No.	Appl. Country	No.	Inv.	No
USA	1136	USA	1177	USA	1 45	USA	18
Japan	461	Japan	600	Germany	25	Germany	2
Germany	199	Germany	200	Japan	14	Japan -	L
UK	59	S.Korea	73	France	11	Canada	1
France	52	UK	68	Canada	10	UK	1
S. <crea< td=""><td>48</td><td>Canada</td><td>38</td><td>Itsy</td><td>8</td><td>France</td><td>+</td></crea<>	48	Canada	38	Itsy	8	France	+
Netherlands	37	France	37	UK	6	Itav	-
Canada	32	Taiwan	29	India	6	India	
Italy	16	Netherlands	29	Israel	3	Istael	-
Taiwan	15	Swtzerland	21	S.Korea	2	S.Korea	1



1	anom	aterials		1	Vanod	evices	
Appl. Country	No.	Iav. Country	No.	Appl. Country	Ne.	Inv. Country	Na.
USA	303	USA	345	USA	103	US4	106
Japan	114	Jaçan	146	Japan	30	Japan	35
Germany	65	Germany	61	Germany	21	Germany	19
UK	21	UK	21	Svitzerland	8	Switz erland	9
France	17	S.korea	21	S.Korea	7	S.Korea	8
S. <crea< td=""><td>15</td><td>Taiwan</td><td>15</td><td>Singapora</td><td>4</td><td>Sirgapore</td><td>4</td></crea<>	15	Taiwan	15	Singapora	4	Sirgapore	4
Belgium	8	France	14	Sveden	4	Sweden	4
Taiwan	8	Canada	9	Israel	3	Isnel	4
Canada	6	Belgium	7	France	3	UK	3
Chira	5	Singapore	7	Netherland	2	France	3
٢	unoele	et tronics			Nano	optics	
Appl. Country	No.	Isv. Country	No.	Appl. Country	No.	Inv. Country	No.
U8A.	122	USA	113	USA	171	U81	162
Japan	192	Jaçan	258	Japan	102	Japan	120
Germany	55	Germany	60	UK	26	UK	25
Netherlands	28	S.Korea	40	Germany	16	Germany	18
S. <crea< td=""><td>24</td><td>Netherlands</td><td>19</td><td>France</td><td>10</td><td>S.Korea</td><td>1</td></crea<>	24	Netherlands	19	France	10	S.Korea	1
Canada	11	Sw tzerland	12	S.Korea	6	Canada	8
France	10	UK	11	Canada	6	Denmark	
	+	-		1	-	T	1
UK	8	Sweden	10	Israel	1 2	Year	1 4

TABLE 2: Top 10 patenting countries worldwide in each nanotech field, 2003, Note: numbers of patents are rounded, ranking refers to fragmented numbers. Source: EPO, 2008.

VI THE SCIENTIFIC BASIS OF NANOTECHNOLOGY: SCIENTIFIC **PUBLICATIONS AND CITATIONS**

Scientific publications are the most appropriate indicator for measuring scientific excellence by quantifying the output. However, the pure output number could be misleading; other indicators such as citations do reflect the quality of a scientific paper and its impact on the scientific community. In the 1990s, the European share still slightly increased, while the number of scientific publication originating from the USA and Canada decreased and especially 'other Asia', i.e. China, gained significance. Thus, it can be concluded that Europe has a large scientific basis in nanotechnology, comparable with its main competitors. 'Other Asia' is the most dynamic world region. A closer look at the different countries will shed some light at the origins of the nano-scientific publications. Figure 5 shows more recent data on the ISSN 2581-6691

number of publications by country and by scientific disciplines. Not surprisingly, the United States is most active with in total more than 18,000 Nano-scientific publications from 2002 to 2007, Japan and China follow but with a large difference. The largest European countries are in position of four to seven. South Korea, Canada, and Spain complete the top ten. The picture change slightly when one distinguishes between the three nanoscientific subfields chemical synthesis, superconductivity, quantum computing and Nano-materials. In the first two fields, Germany is much stronger than China, on a similar level with Japan, and the UK and France are on a similar level with China. China is very strong in nano-materials; it takes over the second position from Japan and reduces the gap to the United States.

Not all scientific publications have the same quality and being active does not necessarily create an impact. A good indicator for the quality of a paper and thus its relevance and impact is the number of citations it receives. Table 3 shows the quotes 'cites per paper' for each of the 25 top cited countries in the 1990.





analysis has been conducted by NISTEP, 2008.

When it comes to the relative impact, two small countries are in the lead: Switzerland and the Netherlands. The top three are competed with the United States.

Brazil	245	1253	5.11
Austria	220	1103	5.01
Italy	958	4585	4.79
Nation	Number of papers	Total cites	Cites per paper
Switzerland	792	8233	10.4
Netherlands	514	4767	9.27
US	9993	92108	9.22
Canada	754	5707	7.57
Belgium	382	2873	7.52
Ireland	131	926	7.07
England	1545	10325	6.68
Denmark	217	1401	6.46
France	2673	17168	6.42
Japan	4251	26267	6.18
Germany	3634	22373	6.16
Spain	874	5131	5.87
Israel	371	2063	5.56

TABLE 3: Number of nanotechnology publications and citations in the SCI database 1991-2000 for top 25 cited countries, ranked by average cites per paper. Note that the EU-25 figures do only refer to the countries that appear in this table. Source: Thomson ISI database, 2007.

The other most active countries United Kingdom (represented here by England and Scotland), France, Japan and Germany are only in the midfield, behind Canada, Belgium, Ireland and Denmark.

The three most dynamic countries Russia, China and South Korea competed in the picture. The list of top cited countries in nanotechnology does also reflect a general phenomenon: If a country is English speaking or does not have a strong language in terms of numbers of persons speaking it, or it is multilingual, it has a far greater tendency for publications in 'world journals' in English language, which do have a higher impact than national language oriented journals with a

smaller potential readership and thus a smaller impact.

These observations do support the interdisciplinary character of nano-sciences: A nano-scientific article can be relevant for many disciplines and has thus the highest impact if the target community is broad - as it is the case for 'Nature' and 'Science' and the more general chemical and physical journals. Another, more general reason is that only high quality articles are accepted in these high level journals, which also leads to a larger number of cites. It can also he concluded that the nano-scientific performance of most of the European countries is ambiguous. European countries are either very active or with a high impact, while the United States, though very active, are also strong on the impact side.

Compared with the patent data, two most important conclusions can be drawn.

First, . neither for publications nor for patents, Europe is homogenous. There is no evidence for a 'European paradox' but for a dispersed knowledge base and technological applications across Europe. Second, the United States is the benchmark when it comes to both scientific and technological excellence in nanotechnology. This conclusion is not new, but reinforced by evidence.

VII CONCLUSIONS

Regarding the financing of nanotech research, some differences between the world regions become obvious. In Europe, the private investors are lagging behind the public funding agencies. While the United States and Japan have a more balanced partition of private and public funding, the European nanotech research has to suffer from lower private funding sources. On the other hand and in order to put it positively, the public funding of nanotechnology in Europe is

competitive on a world level and shows the early reaction of European research policy to the new opportunities opened bv nanotechnology and the participation at the "nano race". However. the lack of commitment of European private investors is not nano specific - the same can be observed for the overall R&D expenditures as well and therefore have to be put down to other, more general reasons in the European industrial research system. The problem is well known and falls within the "Barcelona 3% - and 2/3 from industry - objectives" tackled on the European level (European Council, 2012).

The high level of public funding of nanotechnology research is very likely to have a positive impact on the S&T excellence of Europe. Knowledge and intellectual property are created in research projects which are to a great extent publicly funded. However, the successful technological implementation and the translation into commercially successful products depend also on the integration of industry in these projects, which is taking place but has to be improved. In this connection it can be considered as advantageous that Europe is focusing on civil applications of nanotechnology, other than e.g. the United States which spends a great share of its public funding of nanotechnology for military research. Another positive aspect of the substantial (civil) public funding in Europe is the societal dimension: Nanotechnology will have a positive impact on economic development - if it provides new solutions and does not create new problems. Only in this case will society in form of consumers, pressure groups and regulatory agencies accept and support nanotechnology products. The current discussions on the potential dangers of nano-particles are addressed by contributing with research

activities on the topic. Political action is also needed if risks turn out to be socially unacceptably high. The possibility to politically steer research, i.e. the definition of priority areas such as research safety on aspects of nanotechnology, on new environmental solutions, or on new medical devices, is one great advantage of publicly funded research. By influencing the direction of nanotechnology research, it can correspond to the societal expectations and consequently have a positive economic impact.

The political lessons learnt from the data are not new: Europe is doing well, but has to reduce a gap to the United States and Japan in many fields and for many indicators. In addition, Europe has to observe carefully the development in the emerging nanotech countries China, India and Russia. Much will depend on Europe's scientific and technological excellence in order to strengthen the nanotech knowledge base in research and industry and not to ignore the parallel need for well educated nanotech workers and researchers and worldwide competitive infrastructure for knowledge production.

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A Novel Approach for Content Based Image Retrieval using Machine Learning

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Abstract

A Content Based Image retrieval (CBIR) framework chips away at the low-level visual highlights of a client input question picture, which makes it troublesome for the clients to plan the inquiry and likewise does not give acceptable recovery results. In the past picture explanation was proposed as the most ideal framework for CBIR which chips away at the guideline of naturally doling out catchphrases to pictures those assistance picture recovery clients to question pictures in light of these catchphrases. Picture comment is frequently viewed as the issue of picture arrangement where pictures are spoken to by some low-level highlights and the mapping between low-level highlights and abnormal state ideas (class names) is finished by directed learning calculations. The ongoing triumphs of profound learning strategies particularly Convolutional Neural Networks (CNN) in explaining PC vision applications has roused me to deal with this paper in order to tackle the issue of CBIR using a dataset of commented on pictures.

Keywords:

Content Based Image Retrieval (CBIR), Convulutional Neural Netrork (CNN), Machine Learning, Content Based Image Indexing (CBII)

1. Introduction

"Content-based" implies that the hunt investigates the substance of the picture as opposed to the metadata, for example, catchphrases, labels, or depictions related with the picture. The expression "content" in this setting may allude to hues, shapes, separation, surfaces, or whatever other data that can be gotten from the picture itself. Content Based Image Indexing (CBII) is attractive on the grounds that inquiries that depend simply on metadata are subject to comment quality and culmination. Having people physically comment on pictures by entering catchphrases or metadata in a huge database can be tedious and may not catch the watchwords wanted to portray the picture. The assessment of the adequacy of catchphrase picture seek is emotional and has not been very much characterized. In a similar respect, Content Based Image Retrieval (CBIR) frameworks have comparative difficulties in characterizing achievement. CBII alludes to arranging of pictures in database on the bases of hues, shapes, surfaces, or whatever other data that can be gotten from picture itself. Problems with customary strategies for picture ordering have prompted the ascent of enthusiasm for systems for ordering pictures based on consequently inferred highlights, for example, shading, surface and shape – an innovation presently for the most part alluded to as Content-Based Image Indexing (CBII). The ideas which are directly utilized for CBIR framework are for the most part under research.

The recovery execution of a substance based picture recovery framework urgently relies upon the component portrayal and similitude estimation, which have been widely considered by interactive media specialists for quite a long time. Despite the fact that an assortment of strategies that have been proposed, it stays a standout amongst the most difficult issues in momentum content-based image recovery (CBIR) look into, which is principally because of the notable "semantic hole" issue that exists between low-level picture pixels caught by machines and abnormal state semantic ideas seen by human. From an abnormal state viewpoint, such test can be attached to the crucial test of Man-made consciousness (AI), that is, the way to assemble and prepare keen machines like human to handle genuine errands. Machine learning is one promising method that endeavors to address this excellent test in the long haul.

Late years have seen some critical advances of new strategies in machine learning. One critical leap forward strategy is known as "profound realizing", which incorporates a group of machine learning calculations that endeavor to show abnormal state deliberations in information by utilizing profound models made out of different non-direct changes [28, 29]. Dissimilar to regular machine learning techniques that are regularly utilizing "shallow" structures, profound learning impersonates the human cerebrum that is sorted out in a profound design what's more, forms data through different phases of change furthermore, portrayal. By investigating profound models to learn highlights at different level of modified works from information consequently, profound learning strategies enable a framework to learn complex capacities that specifically outline

tangible info information to the yield, without depending on human-created highlights utilizing area information. Numerous late examinations have detailed empowering results for applying profound learning procedures to an assortment of uses, including discourse acknowledgment [18, 21], question acknowledgment [19, 20], and characteristic dialect preparing among others.

Propelled by the achievements of profound learning, in this paper, we endeavor to investigate profound learning systems with application to CBIR undertakings. In spite of much research consideration of applying profound learning for picture arrangement and acknowledgment in PC vision, there is still restricted measure of consideration concentrating on the CBIR applications. In this paper, we explore profound learning techniques for learning highlight portrayals from pictures and their closeness measures towards CBIR assignments.

We examine a structure of profound learning for content-based picture recovery (CBIR) by applying a cutting edge profound learning strategy, that is, convolutional neural systems (CNNs) for learning highlight portrayals from picture information, and lead a broad arrangement of exact examinations for an assortment of CBIR assignments. From the observational examinations, we acquire some promising outcomes and uncover a few critical bits of knowledge for tending to the open inquiries. As a rundown, we make the following real commitments in this work:

We present a profound learning system for CBIR via preparing expansive scale profound convolutional neural systems for learning powerful component portrayals of pictures;

We direct a broad arrangement of observational examinations for complete assessments of profound convolutional neural systems with application to learn highlight portrayals for an assortment of CBIR assignments under shifted settings.

Rest of the paper is organized in the manner that Section 2 speaks about system related work done so far, Section 3 covers modeling, Section 4 covers and explains the experimental data set and result discussion and finally paper is concluded in Section 5.

2: Related Work

2.1 Deep Learning

Profound learning alludes to a class of machine learning systems, where numerous layers of data preparing stages in various leveled models are misused for design arrangement and for include or on the other hand portrayal learning. It lies in the crossing points of a few research zones, including neural systems, graphical displaying, streamlining, design acknowledgment, and flag preparing, and so forth.

Deep learning has a long history, and its basic concept is originated from artificial neural network research. The feed-forward neural networks with many hidden layers are indeed a good example of the models with a deep architecture. Back-propagation, popularized in 1980's, has been a well-known algorithm for learning the weights of these networks. For example, Le Cun et al. [22] successfully adopt the deep supervised back-propagation convolutional network for digit recognition. Recently, it has become a hot research topic in both computer vision and machine learning, where deep learning techniques achieve stat-of-the art performance for various tasks. The deep convolutional neural networks (CNNs) proposed in [19] came out first in the image classification task. The model was prepared on in excess of one million pictures, and has accomplished a triumphant best 5 test mistake rate of 15.3% more than 1, 000 classes. From that point forward, some ongoing works improved outcomes by enhancing CNN models. The main 5 test mistake rate diminished to 13.24% in [23] via preparing the model to at the same time characterize, find and distinguish objects. Other than picture characterization, the protest location assignment can likewise profit by the CNN demonstrate, as revealed in [24]. As a rule, three essential purposes behind the fame of profound adapting today are radically expanded chip handling capacities (e.g., GPU units), the essentially bring down cost of figuring equipment, and ongoing advances in machine learning and flag/data preparing research.

In the course of recent years, a rich group of profound learning systems has been proposed furthermore, widely contemplated, e.g., Deep Belief Network (DBN) [32], Boltzmann Machines (BM) [31], Confined Boltzmann Machines (RBM) [33], Deep Boltzmann Machine (DBM) [34], Deep Neural Networks (DNN) [18], and so forth. Among different strategies, the profound convolutional neural systems, which is a discriminative profound engineering and has a place with the DNN classification, has found best in class execution on different errands and rivalries in PC vision and picture acknowledgment.

In particular, the CNN demonstrate comprises of a few convolutional layers and pooling layers, which are stacked up with one over another. The convolutional layer shares numerous weights, and the pooling layer sub-tests the yield of the convolutional layer and lessens the information rate from the layer beneath. The weight partaking in the convolutional layer, together with fittingly picked pooling plans, supplies the CNN with some invariance properties (e.g., interpretation invariance).

2.1 Image Representation

There are diverse models for shading picture portrayal. In the seventeen century Sir Isaac Newton demonstrated that a light emission going through a glass crystal comes into see as a rainbow of hues. In this way, he initially comprehended that white light is made out of numerous hues. Ordinarily, the PC screen can show 2^8 or 256 distinct shades of dark. For shading pictures this makes $2^{(3x8)} = 16,777,216$ unique hues.

Agent Maxwell appeared in the late nineteen century that each shading picture is being made utilizing three pictures – Red, green and Blue picture. A blend of these three pictures can create each shading. This model, named RGB demonstrate, is fundamentally utilized in picture portrayal. The RGB picture could be introduced as a triple(R, G, B) where normally R, G, and B take esteems in the range [0, 255]. Another shading model is YIQ demonstrate (cover (Y), stage (I), quadrature stage (Q)). It is the base for the shading TV standard. Pictures are displayed in PCs as a framework of pixels. They have limited zone. In the event that we diminish the pixel measurement the

ISSN 2581-6691

pixel brilliance will turn out to be near the genuine shine.

2.2 Image Database frameworks

Set of pictures are gathered, broke down and put away in sight and sound data frameworks, office frameworks, Geographical data systems (GIS), mechanical autonomy framework, CAD/CAM frameworks, earth assets frameworks, medicinal databases, virtual reality frameworks, data recovery frameworks, workmanship exhibition and historical center lists, creature and plant chart books, sky star maps, meteorological maps, indexes in shops and numerous different spots.

There are sets of universal associations managing distinctive parts of picture stockpiling, investigation and recovery. Some of them are: AIA (Automated Imaging/Machine vision), AIIM (Document imaging), ASPRES (Remote Sensing/Protogram) and so on [1],

Legitimate Image Representation in Database Systems:

The legitimate picture portrayal in picture databases frameworks depends on various picture information models. A picture protest is either a whole picture or some other significant bit (comprising of an association of at least one disjoint districts) of a picture. The coherent picture portrayal incorporates: meta, semantic, shading, surface, shape, remove and spatial traits.



Figure 1 Picture Retrieval using CBPR Technique

2.3 Image Indexing In Pixel Domain

The pixel space ordering of visual information depends on highlights, for example, surface, shape, outline, histogram, color, moments, etc. correlation measures. The detriment of this approach is that it is introduction and scale subordinate.

2.4 Spatial Relationships

In this method, objects and their spatial connections among objects in a picture are used to speak to the substance of a picture. To start with, objects in a picture are divided and perceived. The picture is then converted into a representative picture that is encoded utilizing two-dimensional (2-D) strings. We take note of that 2-Dstring speaks to connections among the articles in the picture and is communicated utilizing an arrangement of administrators (e.g., left, appropriate, above, and so forth.). The issue of picture recovery hence turns into an issue of 2-D arrangement coordinating. In any case, the age of a 2string depends on protest division D and acknowledgment which is figure concentrated.

2.5 Image Indexing In Compressed Domain

The extensive volumes of visual information require the utilization of pressure systems .These procedures have a lower cost for processing and putting away the files. Compacted Space Indexing (CSI) systems can be extensively characterized into two classes: change area procedures, and spatial area methods. The change area strategies are by and large in light of DFT (discrete Fourier Transform), KLT (Karhunen-Loeve Transform), DCT, and Subbands/Wavelets. Spatial area procedures incorporate vector quantization (VQ) and fractals [4].

2. System Modeling3.1. Deep Learning For CBIR

In this area, we present the proposed profound learning structure for CBIR, which comprises of two phases: (i) preparing a profound taking in show from a vast gathering of preparing information; and (ii) applying the prepared profound model for learning highlight portrayals of CBIR errands in another area. In particular, for the primary stage, we embrace the profound engineering of Convolutional Neural Networks (CNNs) as proposed in [18]. In the accompanying, we first quickly present the rudiments of CNNs, and afterward center around examining how to sum up the prepared profound models for include portrayals in a new CBIR errand.



Figure 2 Deep Learning CNN Model [26]



Figure 3 Trained Model for CBIR [26]

3.2. Closest Neighbours

The manner in which we recovered the nearest image is by playing out the closest neighbour calculation. The standard behind closest neighbour techniques is to discover a predefined number of tests nearest in distance to the new point. The separation can be any metric measure however the most widely recognized decision is the Euclidean distance. For a question picture question and answer test s, both of measurement n, this separation can be figured by the accompanying formula.

$$d(q,s) = \sqrt{(q_1 - s_1)^2 + (q_2 - s_2)^2 + \dots + (q_n - s_n)^2}$$
(1)

3. Experimental Evaluation and Results

In this investigation, we assess the recovery execution of picture with subsets of sizes 10, 20, 50 classes, and pictures from each class were arbitrarily part into a preparing set of 40 pictures and a test set of 25 picture. Sample image for dataset of CBIR are

ISSN 2581-6691

shown in figure 4 bag of words include vector. All the trial results are indicated in figure 5.



Figure 4 Sample Pictures for CBIR dataset

4. Conclusion

Enlivened by late triumphs of machine learning methods, in this paper, we endeavour to address the long-standing principal highlight portrayal issue in Content-based Image Retrieval (CBIR). We mean to assess if profound learning is a desire for connecting the semantic hole in CBIR as long as possible, and observational changes in CBIR how much undertakings can be accomplished by investigating the best in class machine learning systems for learning highlight portrayals furthermore, similitude measures. Specifically, we research a system of profound learning with application to CBIR undertakings with a broad arrangement experimental investigations by looking at a best in class machine learning strategy (convolutional neural systems) for CBIR errands under differed settings.



Figure 5: Graph of number of relevant images vs no. Of images retrieved

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Printed, Published and owned by Amit Gupta. Printed at Shubham Enterprises, 129, DSIDC Sheds, Okhla Indl. Area, Phase-I, New Delhi - 110020. Published at JIMS Engineering Management Technical Campus 48/4, Knowledge Park-III, Greater Noida, Editor; Amit Gupta

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